

Pressure
Temperature
Force

Measurement technology for industrial gases





Alexander Wiegand
Chairman and CEO, WIKA

About us

As a family-run business acting globally, with over 10,000 highly qualified employees, the WIKA group of companies is a worldwide leader in pressure and temperature measurement. The company also sets the standard in the measurement of level, force and flow, and in calibration technology.

Founded in 1946, WIKA is today a strong and reliable partner for all the requirements of industrial measurement technology, thanks to a broad portfolio of high-precision instruments and comprehensive services.

With manufacturing locations around the globe, WIKA ensures flexibility and the highest delivery performance. Every year, over 50 million quality products, both standard and customer-specific solutions, are delivered in batches of 1 to over 10,000 units.

With numerous wholly owned subsidiaries and partners, WIKA competently and reliably supports its customers worldwide. Our experienced engineers and sales experts are your competent and dependable contacts locally.

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WIKA – Your partner for industrial gas measurement

Whether in metal processing, water treatment, medicine and healthcare, firefighting, alternative fuels industry, in technology and research, the food and beverage industry or manufacturing applications: Modern industrial and medical gas supply technologies enable us to store, distribute and use compressed and liquefied air and chemical gases efficiently and sustainably.

Metalworking companies, carbonated drink distributors, users of cryogenic and compressed gas storage equipment, industrial gas distributors, breathing air supply systems and firefighting infrastructure, usage of LPG, CNG and LNG as gaseous fuels; all these serve as good examples of gas usage in today's world.

All the gas applications listed are subject to stringent standards and regulations. In this context, a high level of occupational safety, energy and labour cost savings and the optimisation of supply chain costs are required.

To meet these challenges, WIKA offers manufacturers, distributors and operators of industrial gas equipment a comprehensive range of measuring instruments to cover a wide range of requirements.

We of course back this up with individual consultancy and customisation support. Together, we will find appropriate solutions for your measurement task. Through its competence, reliability and a worldwide sales and service network, WIKA has become a global contract partner to renowned international companies in the industrial and medical gases sector.

You too can benefit from our services!
With this brochure, you will receive an overview of our products and services for industrial and medical gas technology. We will be pleased to assist you with any questions you may have.

Cryogenic tanks

Measuring instruments in cryogenic tanks, ISO containers and tank trailers are used to monitor the level of cryogenic gases. Pressure indicating instruments normally show the absolute pressure or differential pressure. Measuring instruments in tank trailers, in addition, show the pressure before and after the cryogenic pump.

On request from OEM manufactures and gas companies, tanks and trailers are equipped with integrated or stand-alone transmitters. Our customers in this field are manufacturers of cryogenic vessels, companies maintaining and refurbishing cryogenic vessels, industrial gas companies, companies leasing ISO containers and suppliers of associated cryogenic monitoring systems.



Pressure sensors

A-10
For industrial applications



S-20
For superior industrial applications



IS-3
Intrinsically safe, Ex i



MG-1
For medical gases



Pressure gauges

213.53
Stainless steel case,
liquid filling



712.15, 732.15
Cryo Gauge, stainless
steel version



Instrumentation valves



IV10, IV11
Needle valve and
multiport valve

Resistance thermometers

TR12-B
For additional thermowell



Force transducers

F9302
Strain transducer



Welding and other industrial equipment

Pressure measuring instruments with a Bourdon tube are frequently used in welding regulators. Such measuring instruments are used in conventional regulators in the traditional “mickey mouse” design, and also as an integrated component in the plastic case of a regulator unit.

Users in this field are OEM valve manufacturers, gas companies, distributors and manufacturers of welding, beverage and other industrial equipment.

One measuring instrument shows the pressure in the gas cylinders and the other in the gas distribution line. With the exception of traditional welding applications with brass regulators, such measuring instruments on nickel-plated regulators can be used in laboratories and in the speciality gas industry and drinks distribution.



Pressure gauges



111.11
Welding gauge ISO 5171



111.31
Welding gauge ISO 5171, safety version



PMM01
With back mount connection



Valves with integrated pressure regulators (VIPR)

WIKA cooperates with several renowned valve and regulator manufacturers. As time has passed, the design of regulators has become ever more complex in order to ensure higher protection and better utilisation of the measuring instruments.

This has led to the development of measuring instruments that are directly integrated in the valves (VIPR = valve with integrated pressure regulator). Initially as mechanical, and then later as mechatronic/electronic instruments.

The task of measuring instruments in such regulators is to indicate the pressure in a gas container and in the supply line. Modern electronic versions can indicate the remaining usage time, the gas flow rate and the level and also send an alarm when gas contents are low and communicate this wirelessly.



Pressure gauges

116.15
DirectDrive



131.11.040
Stainless steel



111.10
Standard version



111.12
Back mount connection



PMM01
With back mount connection



PME01
With output signal, back mount connection

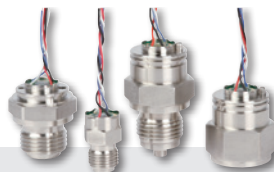


Pressure sensors

0-10
OEM version



TTF-1
Metal thin-film sensor assembly



MPR-1
Sensor module



Gas cabinets

Gas cabinets are used for firefighting. The gas cylinders contain inert, non-reactive and non-toxic gases. The market offers a variety of gas cabinets in different configurations, e.g. 1-, 2- and 3-cylinder designs (or based on company configuration). They can be either new, used, or reconditioned.

A gas cabinet can have different features depending on the specific gas. These features include a gas sensor, a sprinkler head, an overflow sensor, automatic operation with automatic purging and overpressure sensor. The connection and valve specifications for gas cabinets and distribution systems are important in selecting the correct measuring and transmitting instruments.



Pressure switches



PGS21
Bourdon tube, stainless
steel case



PGS25
Bourdon tube, with
electronic pressure switch,
stainless steel case

Pressure sensors



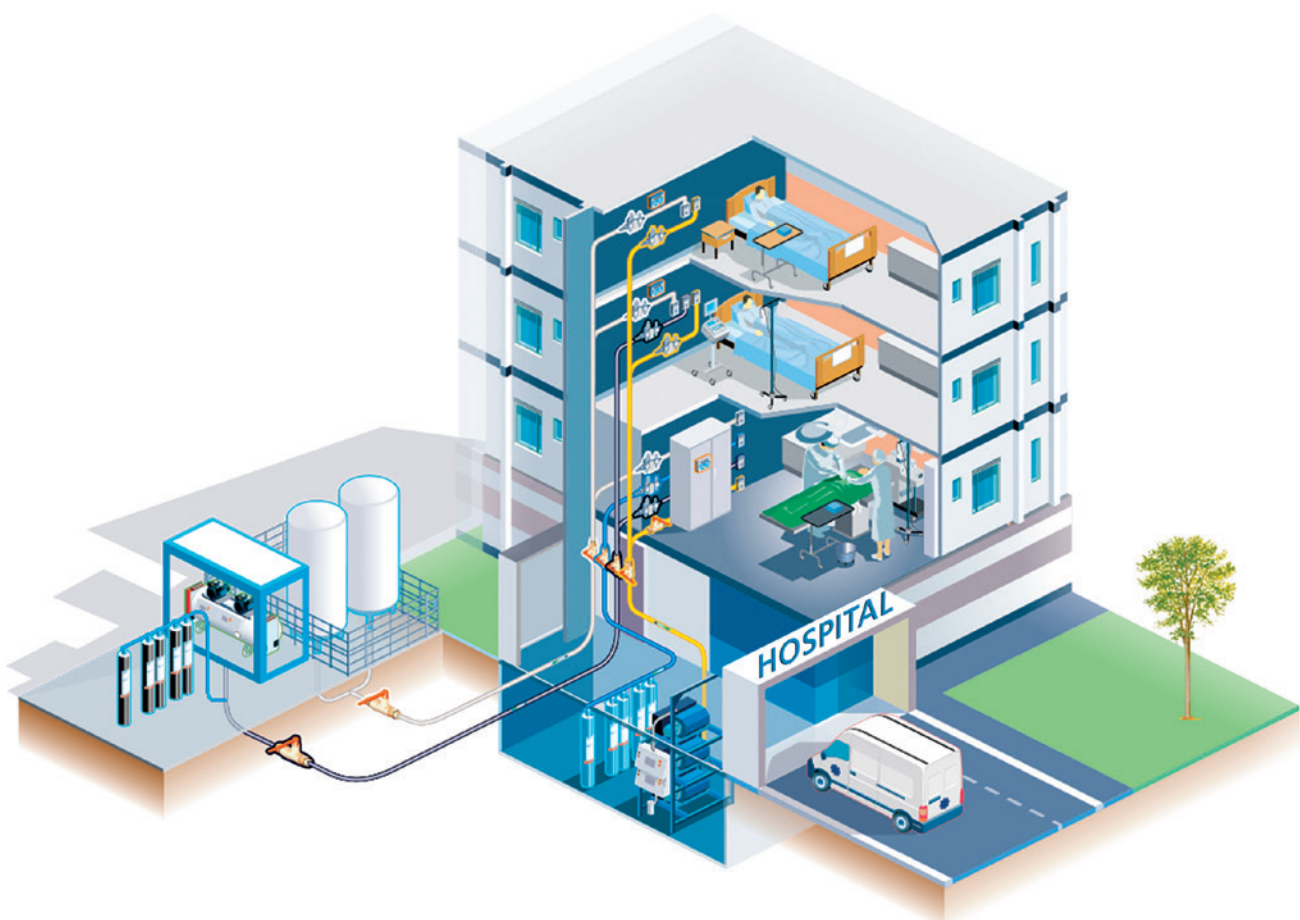
MG-1
For medical gases



Medical gases

Whether in the emergency room, the operating room, the intensive care unit, the hospital ward or in ambulance vehicles: Medical gases are widely used in hospitals. There is a variety of medical gases: medical air, carbon dioxide (CO_2), helium (He), laughing gas (N_2O), nitrogen (N_2), nitrogen monoxide (NO), oxygen (O_2), xenon.

To secure smooth supply and distribution of gases, measuring instruments are installed on gas storage tanks or cylinders, valve manifolds, pressure controllers, closure control cabinets as secondary regulators at gas distribution systems and at user stations. For vacuum monitoring, pressure gauges are used. Our customers in this area are gas companies, manufacturers of medical devices and also manufacturers of pressure reducers for medical applications.



Pressure gauges



111.10
Standard version



111.12
Standard version



111.16
Panel mounting series



111.26
Panel mounting series



213.53
Stainless steel case,
liquid filling



PGT21
Bourdon tube,
stainless steel case



712.15, 732.15
Cryo Gauge, stainless
steel version



PMM01
Pressure measuring
system with back mount
connection

Pressure sensors



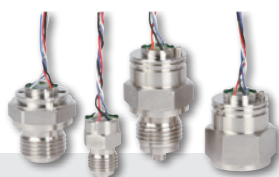
MG-1
For medical gases



A-10
For general industrial
applications



O-10
OEM version



TTF-1
Metal thin-film sensor assembly



S-20
For superior industrial
applications



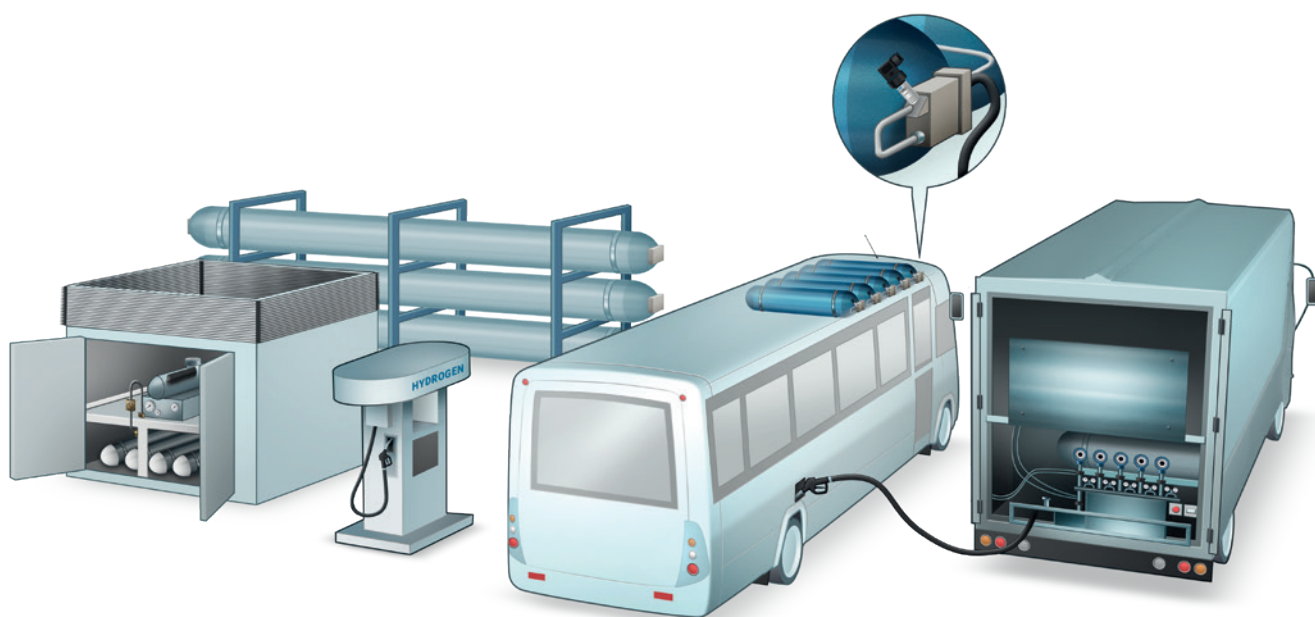
MPR-1
Sensor module



Hydrogen

Because of its calorific value, hydrogen is often used as fuel. Hydrogen fuel cells generate electricity from oxygen and hydrogen. Fuel cells are used in automobiles, spacecraft, remote weather stations and submarines. Other uses for hydrogen are in the fertiliser and paint industries, in laboratories, in the food industry and the chemical industry. Hydrogen is also used in welding processes. TIG welding and plasma welding are particularly noteworthy here.

Hydrogen is required as a reducing agent in chemical industries. Hydrogen has higher requirements for material stability than other gases. Our customers who use instruments in hydrogen applications are often in the automotive industry, the manufacturing of fuel stations, gas supply systems, test benches for laboratories, gas analysing equipment, etc.



Pressure sensors

S-20

For superior industrial applications



MH-3-HY

For mobile hydrogen application



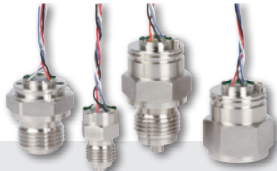
S-11

Flush diaphragm



TTF-1

Metal thin-film sensor assembly



WU-20

Ultra high purity transducer



IS-3

Intrinsically safe, Ex i



E-10

Flameproof enclosure Ex d, standard version



E-11

Flameproof enclosure Ex d, flush diaphragm



Pressure transmitter

UPT-20

Universal process transmitter, Ex intrinsically safe

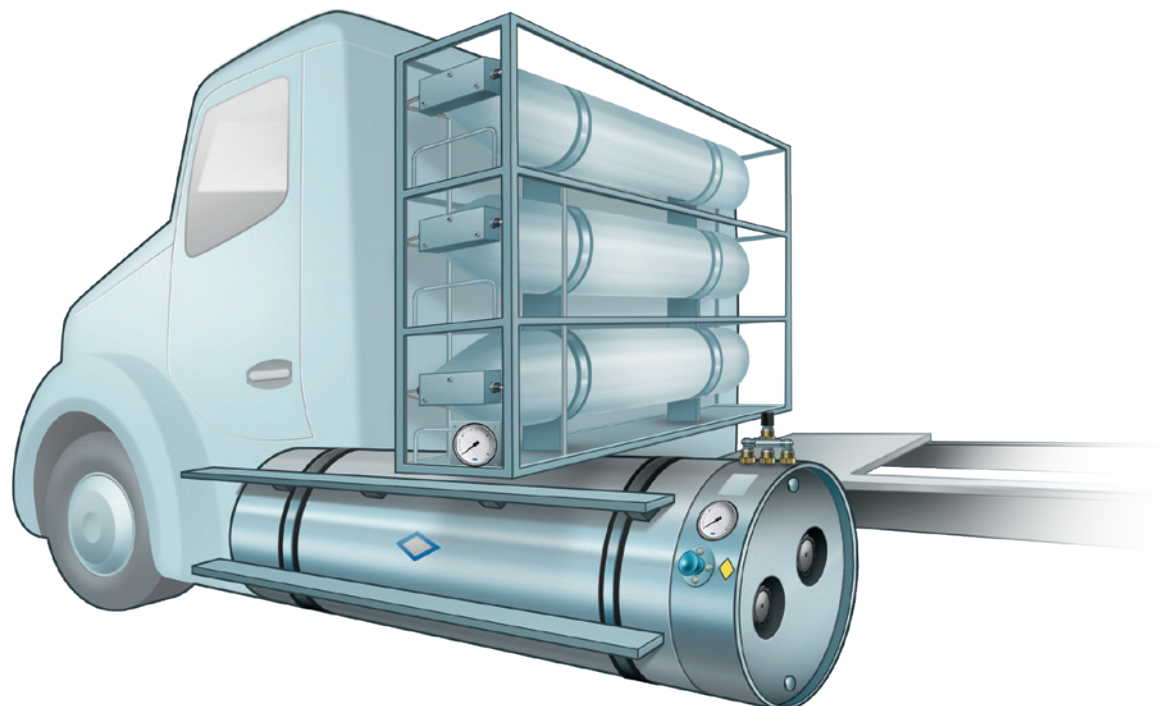
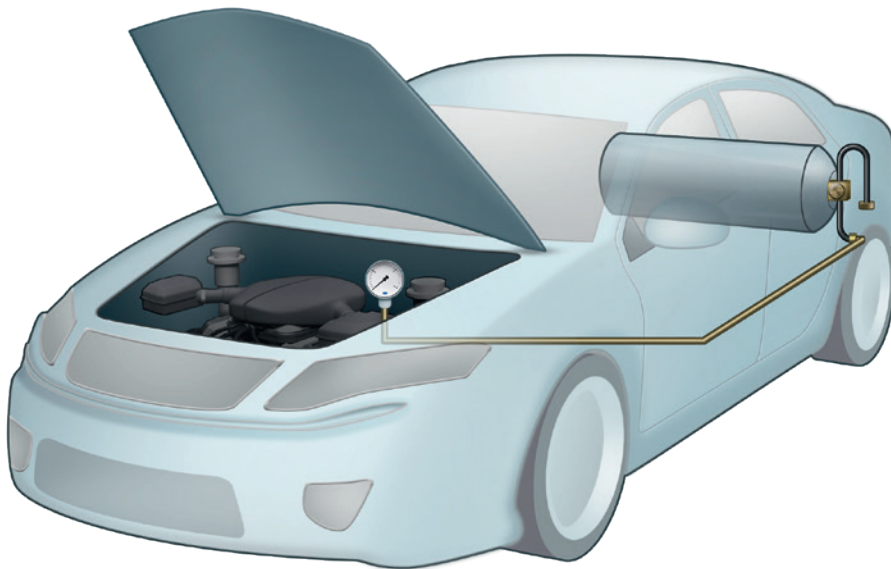


Products for use in hydrogen applications are only available on request and after clarification with technical support.

LNG and CNG accessories

When travelling with a natural gas fuelled car one can save up to 60 % on fuel costs. Moreover, natural gas is one of the cleanest energy sources: It generates no unburned hydrocarbon emissions, which are considered hazardous and carcinogenic, and reduces CO₂ emissions by 20 %.

This is why these vehicles are allowed on roads on which others are not. WIKA measuring instruments are used to indicate the level of compressed (CNG) or liquefied (LNG) natural gas inside of a tank.



Pressure gauges



PGT21
With output signal,
stainless steel case



213.53
Stainless steel case,
with liquid filling



111.10
Copper alloy



232.50
Stainless steel version



Protective breathing apparatus

Protective breathing apparatus are often referred to as self-contained breathing apparatus (SCBA), compressed air breathing apparatus (CABA) or simply breathing apparatus (BA).

Protective breathing apparatus is worn by rescue workers, firefighters or others to provide breathable air in life-threatening or unhealthy atmospheres.

The pressure gauges from WIKA are installed on the valve of the breathing apparatus cylinder or on a mobile hand-held instrument. They are used to display the oxygen remaining in the cylinder, so that appropriate measures can be taken in good time. WIKA supplies its products to leading international manufacturers of protective breathing apparatus.



Pressure gauges

116.15
DirectDrive



111.10
Standard version



111.11
Welding gauge ISO 5171



213.53
Stainless steel case,
liquid filling



PMM01
With back mount
connection

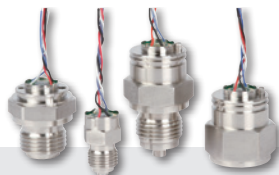


PME01
With output signal, back
mount connection



Pressure sensors

TTF-1
Metal thin-film sensor assembly



M-10
Spanner width 19, miniature
design



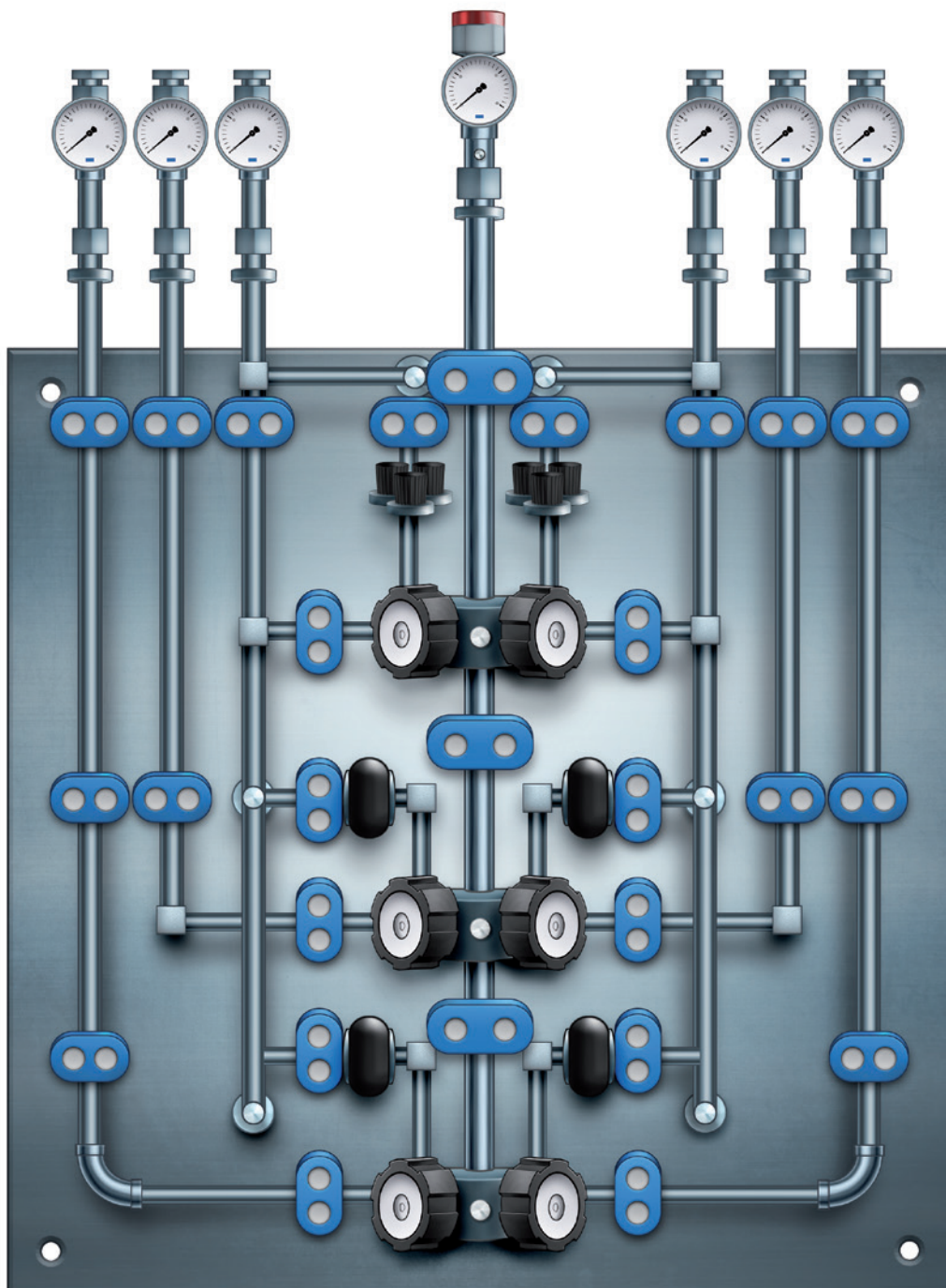
MG-1
For medical gases



Gas supply and control systems

In the gas industry, where safety and reliability are of critical importance, the correct regulators equipped with appropriate measuring and control instruments are vital to regulate gases precisely.

The control is ensured through a system of regulators, mechanical measuring and switching instruments as well as transmitters. For these applications, WIKA supplies products to industrial gas companies and manufacturers of gas supply systems, particularly in the speciality gas and chemical industries.



Pressure switches

PGS25

Bourdon tube, with
electronic pressure switch,
stainless steel case



PGT21

With output signal,
stainless steel case



Pressure gauges

111.12

Standard version



111.11

Welding gauge ISO 5171



111.10

Standard version



116.15

DirectDrive



Valves and protective devices

IV10, IV11

Needle valve and
multiport valve



910.12

Snubber for pressure
measuring instruments



910.13

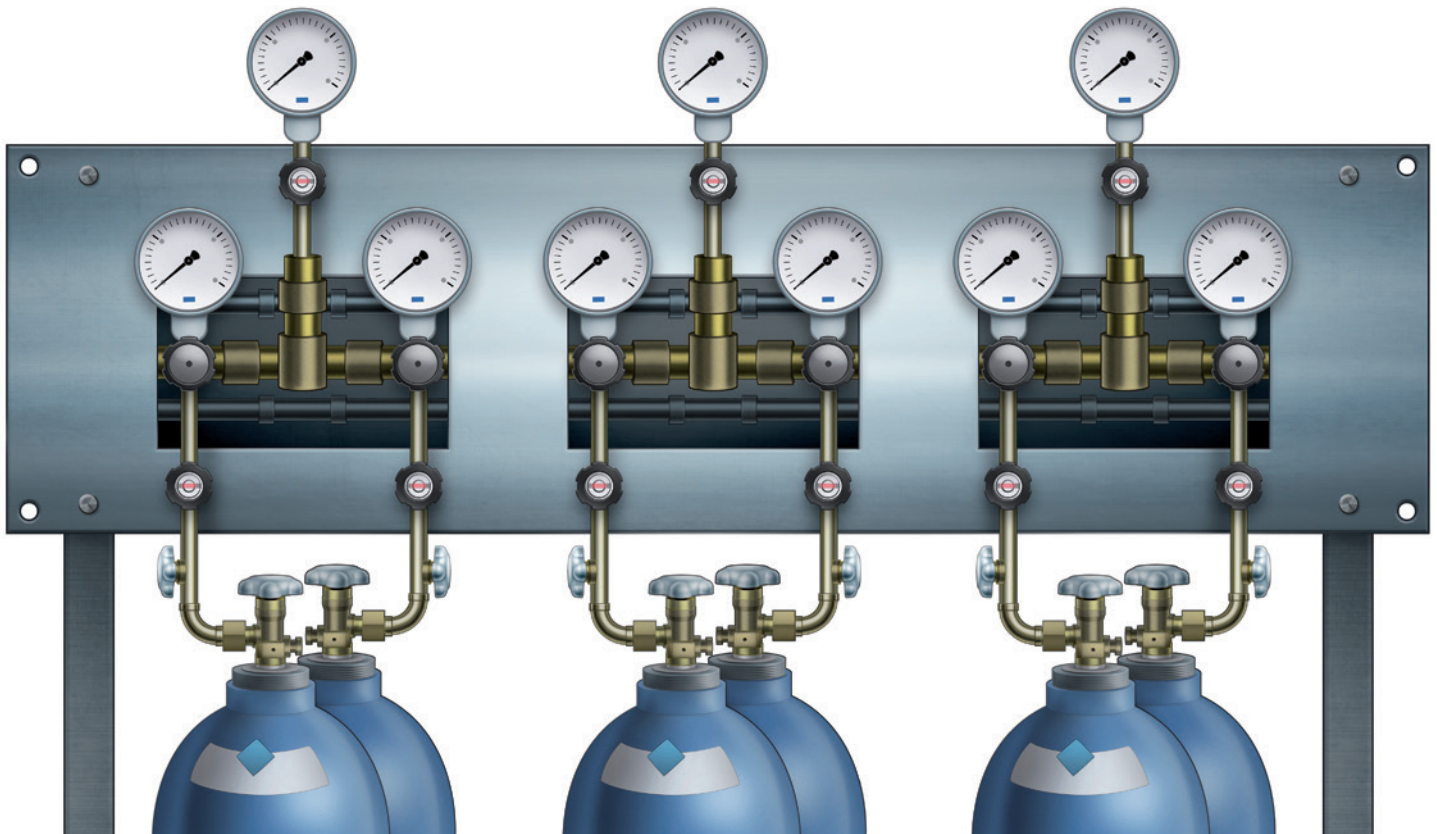
Overpressure
protectors



Cylinder/valve manifolds

A cylinder manifold is a group of gas cylinders, commonly used to supply gases via a pipeline. Via a valve manifold, the cylinders are often grouped into a primary and a secondary bundle. Initially, the gas from the primary bundle is used first, where the gas is consumed equally from all cylinders, as they are connected in parallel through a common outlet.

Once the levels in the cylinders are sufficiently low, a pressure transmitter switches to the secondary valve manifold, so that the primary cylinder bundle can be exchanged. Valve manifolds are used to supply gas from one central source to different usage points. In hospitals, for instance, manifolds are used to supply nitrous oxide, Entonox or oxygen.



Pressure switches

PGS11
Bourdon tube,
stainless steel case



Pressure gauges

111.10
Standard version



111.11
Welding gauge ISO 5171



131.11
Stainless steel version



232.30
Safety version,
stainless steel



Valves and protective devices

910.11
Stopcocks and
shut-off valves



910.12
Snubber for pressure
measuring instruments



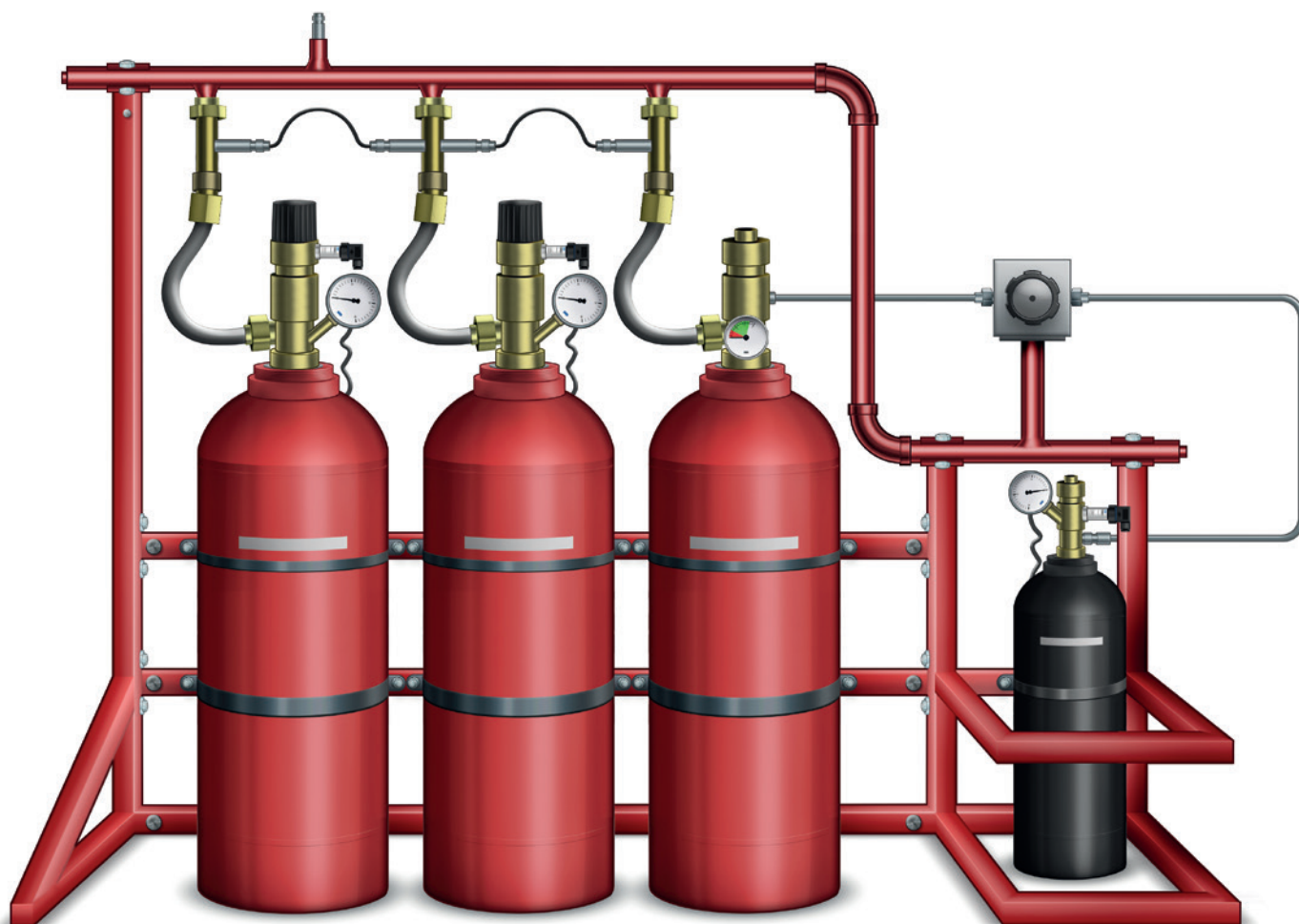
WIKA can supply valve manifolds equipped with flange connections in accordance with IEC 61518.

Gas-based fire suppression systems

The firefighting industry covers a variety of applications in industrial, commercial and residential markets. This typically functions in one of two ways: The first reduces the oxygen content in the atmosphere to a level where self-sustained combustion can no longer occur. The second is to react chemically with the fire-absorbing heat and initiate a chain reaction that stops the combustion.

Gas-based fire suppression systems (CO₂, FM200, Novec, Inergen, Argonite) are a critical component for protecting property and human life in a wide range of buildings such as apartments, data centres, hospitals, hotels, parking garages, restaurants and universities as well as in manufacturing and processing plants.

The task of pressure gauges is to monitor and trigger an alarm when the pressure in gas cylinders deviates from the required values. To use instruments in stationary systems, a VdS or LPCB approval is required. In contrast, pressure switches for mobile firefighting systems do not need this approval. Here WIKA works in close cooperation with OEMs in the firefighting industry and with valve manufacturers.



Pressure switches

PGS11.040
With VdS and LPCB
approval



PGS21.050
With VdS approval



PSM01
Compact version



PSM02
With settable hysteresis



Pressure gauges

111.12.040
With VdS approval



116.15
DirectDrive



Further applications

Dispensing systems in pubs



The design of beer dispensing systems is subject to stringent technical specifications and performance requirements. The pressure gauges are used with regulators to control the flow of beer push gas, i.e. a mixture of CO₂ and N₂.

These can be found in pubs, smaller breweries with bars, restaurants, etc. The customer base ranges from specialised OEM valve manufacturers to service and installation companies within this market.

IoT providers and telemetry integrators



Manual inventory checks are a thing of the past. The telemetry sub-segment in the industrial gas market is represented by companies that deliver the inventory level, the pressure and the temperature as data – via connected sensors and a cloud data platform. The customers communicate online with their stocks of compressed or liquefied gas to generate forecasts, set alerts and optimise supply chain costs.

Nitrogen and oxygen generator



Nitrogen and oxygen generators represent an alternative to generating and storing oxygen and nitrogen for laser cutting, electronics, shipping, health care or the beverage industry. Generators substitute and eliminate the use of high-pressure gas cylinders.

Measuring instruments in generators are used to define the gas flow in the take-off line as well as to monitor the pressure swing absorption process (PSA) and, alternatively, to monitor the pressure inside the vessel, where the required gas is generated. Here, both mechanical pressure gauges (with liquid filling) as well as transmitters, such as the R-1, are used.

Further applications

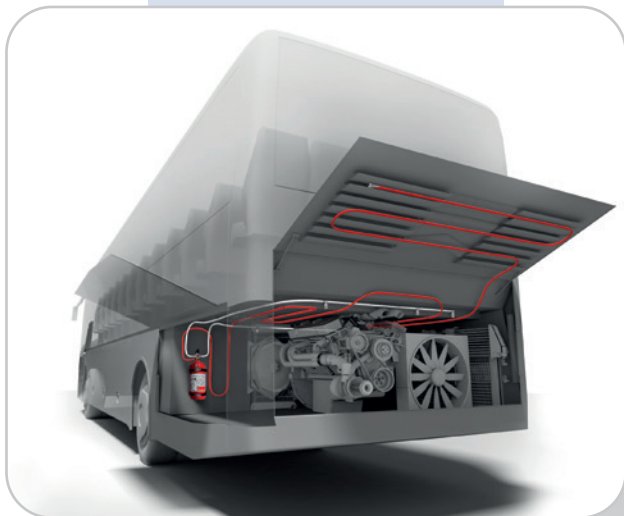
Gas mixing systems



Gas mixers and gas mixing systems are used in many industries. Amongst these are protective atmosphere packaging in the food industry, welding in the automotive industry, glass manufacturing, etc.

Measuring locations can include mechanical pressure gauges and also pressure sensors, such as the O-10.

Firefighting in vehicles



To prevent fires on buses, caused by engine overheating, modern vehicles are equipped with on-board CO₂ firefighting systems.

Typical customers are manufacturers of automatic fire suppression systems for critical and harsh environments. In these applications the PSM02 pressure switch, for example, can be used.

Ambulance vehicles



OEM manufacturers of ambulance vehicles are involved in the design of on-board oxygen supply systems which must satisfy stringent healthcare requirements.

These on-board oxygen systems not only include high-pressure gas cylinders with regulators but also built-in monitoring and supply systems to control the stock of required gas.

Gas cylinder bundles



Manufacturers of gas cylinder bundles (also called “cradles” in the USA) are often companies who maintain and refurbish gas cylinders.

The size and pressure of the bundles vary greatly and, thus, also the associated measurement technology: from mechanical pressure gauges up to sensors, transmitters and telemetry.

Push-pull market strategy



To meet the market requirements and learn the technical product requirements, WIKA maintains healthy business relationships with stakeholders in the industrial gas sector.

The peculiarity of the industrial gases market segment is that WIKA's customer base is mainly represented by relevant OEM manufactures - manufacturers of valves, gas supply systems, gas cabinets, cryogenic tanks, protective breathing apparatus, etc.

The major part of all of the industrial gases infrastructure which contains measuring units is used and owned by major industrial gas companies and gas distributors. That is why their involvement in the start-up phases at WIKA is becoming increasingly important in order to understand the market requirements and the industry standards. In some applications it is feasible to go to such users as fire services, hospitals, beverage distributors or users of welding equipment to learn further specifics about the market.

Knowing the requirements of the end users helps WIKA, on the one hand, to develop a PUSH strategy; and on the other hand, close relationships with the users' OEM suppliers are the basis for a PULL strategy.

Customer focus is at the forefront

WIK A is a customer-oriented organisation.

To approach the market as closely as possible, WIK A conducts dedicated value innovation workshops with its customers. In such a way, WIK A generates ideas on further product development and market adoption requirements for individual customers.

Consequently the ideas collected are processed by one of the specialised development departments at WIK A for customer-specific solutions. This helps to establish good relations with the engineering departments of customer organisations. The lasting relationship with key customers has ensured the transfer and systematisation of knowledge on measuring instruments since WIK A was founded over seventy years ago. This is a solid base for the development of new products.

Even if quality, delivery performance and cost pressure represent hygiene factors in current day-to-day business with industrial gases, with its go-to-market strategy WIK A has confidently started dialogues relating to new, digitally communicating products. Image recognition, Bluetooth data transmission and higher pressure requirements are just a few of the challenges that WIK A has been successfully tackling since the start of the new millennium.



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WIK A worldwide

Europe

Austria
WIK A Messgerätevertrieb
Ursula Wiegand GmbH & Co. KG
Perfektastr. 73
1230 Vienna
Tel. +43 1 8691631
Fax: +43 1 8691634
info@wika.at
www.wika.at

Belarus
IOOO WIK A Belrus
18B Krasnozvezdnaya Street, office 61
220034 Minsk
Tel. +375 17 2244164
Fax: +375 17 2635711
info@wika.by
www.wika.by

Benelux
WIK A Benelux
Industrial estate De Berk
Newtonweg 12
6101 WX Echt
Tel. +31 475 535500
Fax: +31 475 535446
info@wika.nl
www.wika.nl

Bulgaria
WIK A Bulgaria EOOD
Akad.Ivan Geshov Blvd. 2E
Business Center Serdika, building 3
Office 3/104
1330 Sofia
Tel. +359 2 82138-10
Fax: +359 2 82138-13
info@wika.bg
www.wika.bg

Croatia
WIK A Croatia d.o.o.
Hrastovicka 19
10250 Zagreb-Lucko
Tel. +385 1 6531-034
Fax: +385 1 6531-357
info@wika.hr
www.wika.hr

Denmark
WIK A Denmark A/S
Klintehøj Vaenge 6
3460 Birkerød
Tel. +45 4581 9600
Fax: +45 4581 9622
info@wika.as
www.wika.as

Finland
WIK A Finland Oy
Tammasaarenkatu 1
00180 Helsinki
Tel. +358 9 682492-0
info@wika.fi
www.wika.fi

France
WIK A Instruments s.a.r.l.
Immeuble Le Trident
38 avenue du Gros Chêne
95220 Herblay
Tel. +33 1 787049-46
Fax: +33 1 787049-59
info@wika.fr
www.wika.fr

Germany
WIK A Alexander Wiegand SE & Co. KG
Alexander-Wiegand-Str. 30
63911 Klingenberg
Tel. +49 9372 132-0
Fax: +49 9372 132-406
info@wika.de
www.wika.de

Italy
WIK A Italia S.r.l. & C. S.a.s.
Via G. Marconi 8
20020 Arese (Milano)
Tel. +39 02 93861-1
Fax: +39 02 93861-74
info@wika.it
www.wika.it

Poland
WIK A Polska spółka z ograniczoną
odpowiedzialnością sp. k.
Ul. Legska 29/35
87-800 Wloclawek
Tel. +48 54 230110-0
Fax: +48 54 230110-1
info@wikapolska.pl
www.wikapolska.pl

Romania
WIK A Instruments Romania S.R.L.
050897 Bucuresti
Calea Rahovei Nr. 266-268
Corp 61, Etaj 1
Tel. +40 21 4048327
Fax: +40 21 4563137
info@wika.ro
www.wika.ro

Russia
AO WIK A MERA
Wjatskaya Str. 27, Building 17
Office 205/206
127015 Moscow
Tel. +7 495-648018-0
Fax: +7 495-648018-1
info@wika.ru
www.wika.ru

Serbia
WIK A Merna Tehnika d.o.o.
Sime Solaje 15
11060 Beograd
Tel. +381 11 2763722
Fax: +381 11 2753674
info@wika.rs
www.wika.rs

Spain
Instrumentos WIK A S.A.U.
C/Josep Carner, 11-17
08205 Sabadell Barcelona
Tel. +34 933 9386-30
Fax: +34 933 9386-66
info@wika.es
www.wika.es

Switzerland
WIK A Schweiz AG
Industriestrasse 11
6285 Hitzkirch
Tel. +41 41 91972-72
Fax: +41 41 91972-73
info@wika.ch
www.wika.ch

Turkey
WIK A Instruments
Endüstriyel Ölçüm Cihazları Tic. Ltd. Şti
Şerifali Mah. Bayraktar Bulvarı No:17
34775 Ümraniye, İstanbul
Tel. +90 216 41590-66
Fax: +90 216 41590-97
info@wika.com.tr
www.wika.com.tr

Ukraine
TOV WIK A Prylad
Str. Generala Almazova, 18/7
Office 101
01133 Kiev
Tel. +38 044 496 83 80
Fax: +38 044 496 83 80
info@wika.ua
www.wika.ua

United Kingdom
WIK A Instruments Ltd
Merstham, Redhill RH13LG
Tel. +44 1737 644-008
Fax: +44 1737 644-403
info@wika.co.uk
www.wika.co.uk

North America

Canada
WIK A Instruments Ltd.
Head Office
3103 Parsons Road
Edmonton, Alberta, T6N 1C8
Tel. +1 780 4637035
Fax: +1 780 4620017
info@wika.ca
www.wika.ca

USA
WIK A Instrument, LP
1000 Wiegand Boulevard
Lawrenceville, GA 30043
Tel. +1 770 5138200
Fax: +1 770 3385118
info@wika.com
www.wika.com

Gayesco-WIK A USA, LP
229 Beltway Green Boulevard
Pasadena, TX 77503
Tel. +1 713 47500-22
Fax: +1 713 47500-11
info@wikahouston.com
www.wika.us

Mensor Corporation
201 Barnes Drive
San Marcos, TX 78666
Tel. +1 512 396-4200
Fax: +1 512 396-1820
sales@mensor.com
www.mensor.com

Latin America

Argentina
WIK A Argentina S.A.
Gral. Lavalle 3568
(B1603AUH) Villa Martelli
Buenos Aires
Tel. +54 11 47301800
Fax: +54 11 47610050
info@wika.com.ar
www.wika.com.ar

Brazil
WIK A do Brasil Ind. e Com. Ltda.
Av. Ursula Wiegand, 03
18560-000 Iperó - SP
Tel. +55 15 3459-9700
Fax: +55 15 3266-1196
vendas@wika.com.br
www.wika.com.br

Chile
WIK A Chile S.p.A.
Los Leones 2209
Providencia Santiago
Tel. +56 2 2209-2195
info@wika.cl
www.wika.cl

Colombia
Instrumentos WIK A Colombia S.A.S.
Avenida Carrera 63 # 98 - 25
Bogotá - Colombia
Tel. +57 1 624 0564
info@wika.co
www.wika.co

Mexico
Instrumentos WIK A Mexico
S.A. de C.V.
Calzada San Isidro No. 97 P1-1
Col. San Francisco Tepecalca Deleg.
Azcapotzalco
Ciudad de Mexico CP. 02730
Tel. +52 55 50205300
Fax: +52 55 50205300
ventas@wika.com
www.wika.mx

Asia

China
WIK A Instrumentation Suzhou Co., Ltd.
81, Ta Yuan Road, SND
Suzhou 215011
Tel. +86 512 6878 8000
Fax: +86 512 6809 2321
info@wika.cn
www.wika.com.cn

India
WIK A Instruments India Pvt. Ltd.
Village Kesnand, Wagholi
Pune - 412 207
Tel. +91 20 66293-200
Fax: +91 20 66293-325
sales@wika.co.in
www.wika.co.in

Iran
WIK A Instrumentation Pars Kish
(KFZ) Ltd.
Apt. 307, 3rd Floor
8-12 Vanak St., Vanak Sq., Tehran
Tel. +98 21 88206-596
Fax: +98 21 88206-623
info@wika.ir
www.wika.ir

Japan
WIK A Japan K. K.
MG Shibaura Bldg. 6F
1-8-4, Shibaura, Minato-ku
Tokyo 105-0023
Tel. +81 3 5439-6673
Fax: +81 3 5439-6674
info@wika.co.jp
www.wika.co.jp

Kazakhstan
TOO WIK A Kazakhstan
Microdistrict 1, 50/2
050036 Almaty
Tel. +7 727 225 9444
Fax: +7 727 225 9777
info@wika.kz
www.wika.kz

Korea
WIK A Korea Ltd.
39 Gajangsaneopseo-ro Osan-si
Gyeonggi-do 447-210
Tel. +82 2 86905-05
Fax: +82 2 86905-25
info@wika.co.kr
www.wika.co.kr

Malaysia
WIK A Instrumentation (M) Sdn. Bhd.
No. 23, Jalan Jurukur U1/19
Hicom Glenmarie Industrial Park
40150 Shah Alam, Selangor
Tel. +60 3 5590 6666
info@wika.my
www.wika.my

Philippines
WIK A Instruments Philippines Inc.
Ground Floor, Suite A
Rose Industries Building
#11 Pioneer St., Pasig City
Philippines 1600
Tel. +63 2 234-1270
Fax: +63 2 654-9662
info@wika.ph
www.wika.ph

Singapore
WIK A Instrumentation Pte. Ltd.
13 Kian Teck Crescent
628878 Singapore
Tel. +65 6844 5506
Fax: +65 6844 5507
info@wika.sg
www.wika.sg

Taiwan
WIK A Instrumentation Taiwan Ltd.
Min-Tsu Road, Pinjen
32451 Taoyuan
Tel. +886 3 420 6052
Fax: +886 3 490 0080
info@wika.tw
www.wika.tw

Thailand
WIK A Instrumentation Corporation
(Thailand) Co., Ltd.
850/7 Ladkrabang Road, Ladkrabang
Bangkok 10520
Tel. +66 2 32668-73
Fax: +66 2 32668-74
info@wika.co.th
www.wika.co.th

Africa / Middle East

Egypt
WIK A Near East Ltd.
Villa No. 6, Mohamed Fahmy
Elmohdar St. - of Eltayaran St.
1st District - Nasr City - Cairo
Tel. +20 2 240 13130
Fax: +20 2 240 13113
info@wika.com.eg
www.wika.com.eg

Namibia
WIK A Instruments Namibia Pty Ltd.
P.O. Box 31263
Pionierspark
Windhoek
Tel. +26 4 61238811
Fax: +26 4 61233403
info@wika.com.na
www.wika.com.na

South Africa
WIK A Instruments Pty. Ltd.
Chilvers Street, Denver
Johannesburg, 2094
Tel. +27 11 62100-00
Fax: +27 11 62100-59
sales@wika.co.za
www.wika.co.za

United Arab Emirates
WIK A Middle East FZE
Warehouse No. RB08JB02
P.O. Box 17492
Jebel Ali, Dubai
Tel. +971 4 883-9090
Fax: +971 4 883-9198
info@wika.ae
www.wika.ae

Australia

Australia
WIK A Australia Pty. Ltd.
Unit K, 10-16 South Street
Rydalmere, NSW 2116
Tel. +61 2 88455222
Fax: +61 2 96844767
sales@wika.com.au
www.wika.com.au

New Zealand
WIK A Instruments Limited
Unit 7 / 49 Sainsbury Road
St Lukes - Auckland 1025
Tel. +64 9 8479020
Fax: +64 9 8465964
info@wika.co.nz
www.wika.co.nz

WIK A Alexander Wiegand SE & Co. KG
Alexander-Wiegand-Straße 30 · 63911 Klingenberg · Germany
Tel. +49 9372 132-0 · Fax +49 9372 132-406
info@wika.de · www.wika.de